

AUAC00123 Dulux Acratex Venetian Plaster Satin Glaze

Introduction

Part A
194-X2096 (1L, 5L & 15L)

Description and Image

Dulux Acratex Venetian Plaster Satin Glaze is a clear water-based matt finish formulated on a 100% acrylic emulsion resin for application over Dulux Acratex Venetian Plaster range.



Features and Benefits

- Water based
- Interior / Exterior Use
- Easy to use and economical clean-up.
- Protects against staining, dirt pick-up.

Standards And Certifications



Quality
ISO 9001

Certified System: Quality
ISO 9001



Environment
ISO 14001

Certified System:
Environment ISO 14001

Standards and Certifications

For details on these standards and certifications please reference the 'Approvals' section at the beginning of this document. Please contact your DuluxGroup representative for specific information on ESD credits / points.

Uses

Dulux Acratex Venetian Plaster Satin Glaze is principally used for over-coating Dulux Acratex Venetian Plaster but maybe used as an other Dulux Acratex coating systems.

The product has also been widely used over brick & stone work as a protective clear coating.

Typical Specifications

Typical System

Title:

Venetian Plaster Marmorino Fine with Matt Glaze to Off Form Concrete

Preparation Guide

Refer to Specification Sheet



Coat	Product	Spread Rate (m ² /L):	WFT (micron):	DFT (micron)
Primer	VENETIAN PLASTER QUARTZ PRIMER	8	125	54
Prep Coat	VENETIAN PLASTER MARMORINO NATURALE	2.75	363	225
1st Coat	VENETIAN PLASTER MARMORINO FINE	3.7	270	168
2nd Coat	VENETIAN PLASTER MARMORINO FINE	4.72	211	131
3rd Coat	VENETIAN PLASTER SATIN GLAZE	9.7	103	35
4th Coat	VENETIAN PLASTER SATIN GLAZE	9.7	103	35

Minimum System DFT: **648**

Performance Guide

Salt

Resists salt spray.

Heat Resistance

Up to 90C (dry).

Water

Contributes to outstanding moisture barrier properties of full texture systems.

Solvent

Resists alcohol and aliphatic hydrocarbons. Sensitive to other stronger solvents.

Abrasion

Very good resistance to abrasion.

Acid

Resists dilute acids.

Alkali

Resists dilute alkali.

Typical Properties

V.O.C. Content
< 46 g/L untinted

Clean Up

Clean all equipment with water after use.

Application Methods



Air Spray



Airless Spray



Brush



Roller



Pad

Specifications

Solids by Volume

34

Min

Max

Recommended

Wet Film Per Coat (microns)

88

103

88

Dry Film Per Coat (microns)

30

35

30

Theoretical Spread Rate (m²/L)

11.3

9.7

11.3

Drying Time

Min

Max

Recommended

Recoat Time (min/hours)

2 Hours

Indefinite

Application Guide

Surface Preparation

Ensure the surface is clean, dry, and free of all contaminants.
Dulux Acratex Venetian Plaster finishes should be aged for 3 weeks and of uniform colour and texture.
Ensure adequate masking is used to protect adjacent surfaces.

Application Procedure and Equipment

Brush, Roller or airless spray.

2 coats are recommended.

Product should be thoroughly mixed before use. Dulux Acratex Venetian Glaze is applied in a similar manner to normal paints using roller or airless spray. A 10-15mm nap roller is used depending on the type of texture to be overcoated lay off frequently.

Typical airless spray set up: Graco Ultra 500,695 or 795 using 0.011-0.013 spray tip at approx. 1000 psi.

Surface Preparation

Ensure the surface is clean, dry, and free of all contaminants.
Dulux Acratex 951 Quartzcoat or Sienna finishes should be dry and of uniform colour and texture.
Areas lean in aggregate should be made flush to their surrounding surfaces.
Ensure adequate masking is used to protect adjacent surfaces.

Health and Safety

SDS Number
DLX002882

SDS Link
[View SDS Link](#)

Using Safety Precautions
Wear eye protection and when spraying wear a dust mask.

Please refer to SDS Link. In case of emergency, please call 1800 220 770.

Precautions and Limitations

This product data sheets shall be read in conjunction with the Dulux specification.

To ensure colour uniformity and for optimum performance, Dulux recommend a full coating system including a Membrane topcoat.

For **all** systems, the Texture &/or Base Coat should be tinted in accordance with Tint Guide to the specified topcoat colour (or a colour as close as possible to the specified colour as product and Acratex tint rules allow).

Important: Not all colours are suitable for exterior use.

Ensure that you have adequate tinted stock to complete the job in one application.

All material must be thoroughly cross-mix to ensure tint uniformity.

It is recommended to hold a volume of finish material for future maintenance touch-ups

Practical spreading rates will vary from quoted theoretical figures depending on substrate porosity, surface roughness, overspray losses, application methods and environmental conditions (e.g. wind).

- Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point.
- Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.
- Dry times apply to a single coat at recommended spread rate and at 25°C and 50% Relative Humidity
- Allow longer times under cool, moist, or still conditions and or when applied at high film builds.
- Protect from dew, rain and frost for 48 hours when apply at the recommended spread rate.
- Avoid application in hot, windy conditions or on hot surfaces cool the surface by hosing with water and paint the cool damp surface.
- The exterior texture coatings should be cleaned on a regular basis.
- This will help maintain your overall aesthetic appearance and preserve your Acratex Texture coating system.

Cleaning once every year will remove light soil as well as grime and airborne pollutants refer Dulux Acratex Care & Maintenance Guide.

Transport and Storage

Line Shade /Pack A
194-X2095

Shipment Name
Not dangerous goods.; No special transport requirements.

Size:

Weight:

15 Litre

16 Kg

Disclaimer

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Unless Dulux has provided you with a customised, project-specific specification, this Data Sheet does not represent that any particular product or product system will be suitable for your project.

Any information provided in this Data Sheet is given in good faith and is believed by Dulux to be correct at the time of publication. Products and coating systems can be expected to perform as indicated in this Data Sheet, provided the substrate is in good condition, the coatings are applied by a suitably experienced and skilled applicator, and the preparation, application and maintenance is followed strictly as set out in this Data Sheet, and as recommended on the applicable Safety Data Sheets for the relevant products, available from www.duspecplus.com.au. Climatic conditions at application time can affect product suitability and performance.

The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Data Sheet cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS 4361 Parts 1 and 2 and Worksafe Australia guidelines.